



If a Tibbe key is cut deeper than it should be,  
we can calibrate Tibbe clamp.

The distance from surface of main vice and surface of Tibbe clamp is where the fault could be.

PCM5 and CodeMASTER 5 can adjust this distance.

If it's too deep, we should increase the distance over 12.0mm (like 12.1, 12.2... ).

If it's too shallow, we should decrease the distance like 11.9, 11.8...

Please refer to the attached figure.

Pressing the button may not be easy to see because it is hidden behind the text.

Please try to press the hidden button carefully for the popup Tibbe clamp calibration window.

